



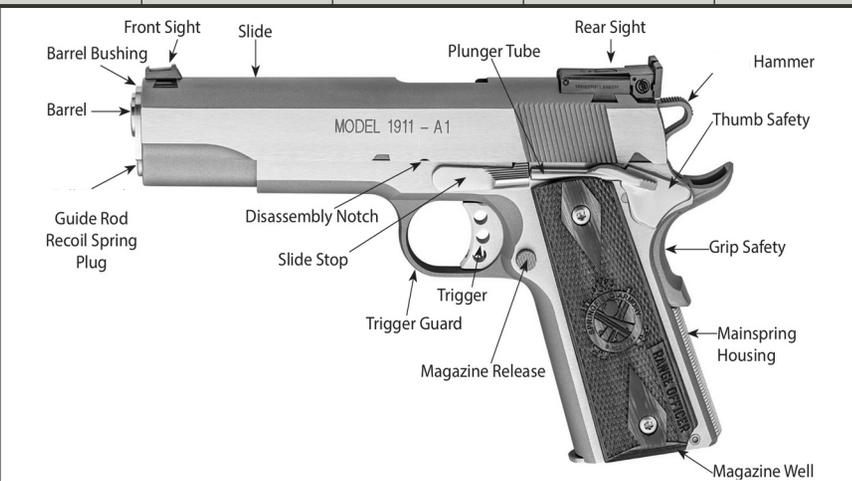
## 1911A1 Series 70

**Basic Disassembly** **ENSURE GUN IS CLEAR!** Rotate Barrel Bushing  $\frac{1}{4}$  turn CW and ease tension on Recoil Spring. Move slide to disassembly notch, remove Slide Stop Lever, and remove from frame. Rotate Bushing CCW and separate slide, barrel and bushing.

**Basic Assembly and Safety Checks** Assemble slide on frame at disassembly notch. Insert Slide Stop Lever. Compress spring / rotate Bushing  $\frac{1}{4}$  turn CCW.

**WITH UNLOADED GUN:** With either or both safeties engaged, verify hammer does not fall. Depress Grip Safety, push down thumb safety, and verify hammer falls completely.

GRID: 1.00"

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Instructions: Cut on dotted lines / fold to make a 3x5 "card". Information adapted from OEM sources; not verified nor endorsed. User is advised to verify any content herein with manufacturers documentation.

## 1911A1 Series 70

### Frame Disassembly

Perform Basic Disassembly. Remove Grips. Cock Hammer. Engage Thumb Safety midway, and remove. Remove Plunger. Ease Hammer down. Remove/tap Main Spring Housing (MSH) Pin and remove MSH. Push Hammer Pin out and remove Hammer. Remove Grip Safety and Sear Spring. Push Sear Pin out. Remove Sear and Disconnecter. Depress Magazine Catch slightly, turn screw  $\frac{1}{4}$  CCW to withdraw. Slide Trigger/Bow rearwards.

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### Frame Assembly

Insert Trigger/Bow. Insert Mag Catch and turn lock screw  $\frac{1}{4}$  CW, holding catch slightly. Lay Sear and Disconnecter in place and insert Sear Pin from left. Place Hammer and insert Hammer Pin from left. Install Sear Spring and Grip Safety. Insert MSH  $\frac{1}{2}$  way. Insert Plunger. Install Thumb Safety. Decock Hammer, then fully install MSH, capturing Hammer Strut and Grip Safety. Hold MSH under tension, and insert/tap MSH Pin in from the left. Install Grips. Perform Basic Assembly. And Safety Checks

**10 8 Extractor Test:** With no magazine in the gun, shoot 16 rounds, 1 at a time (8x2H, 4xSHO, 4xWHO). PASS if all 16 rounds eject from 2-5 o'clock, FAIL otherwise

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