



## 1911A1 Series 70

**REMOVE SLIDE ENSURE GUN IS CLEAR!** Depress plug then Rotate Barrel Bushing  $\frac{1}{4}$  turn CW. **CAUTION!** Recoil spring under tension. Move Slide to Disassembly Notch. Pull out Slide Stop (push on pin), then separate slide and frame.

**INSTALL SLIDE** Assemble Slide on Frame at Disassembly Notch. Insert Slide Stop. **CAUTION!** DO NOT ROTATE LEVER. Compress Recoil spring and rotate Bushing  $\frac{1}{4}$  turn CCW.

**SAFETY CHECK UNLOAD GUN!** With either safety engaged, verify hammer DOES NOT FALL. Depress Grip Safety, push down Thumb Safety, and verify hammer DOES FALL.

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**FRAME DISASSEMBLY** Remove Grips. Cock Hammer. Rotate Thumb Safety half way, then pull up and out of frame. **CAUTION!** Plunger spring under tension.

Ease Hammer down. Push MSH pin out to the RIGHT. Slide MSH down. Remove Grip Safety and Sear Spring. Push Hammer Pin out to the LEFT, remove Hammer. Push Sear Pin out to the LEFT, remove Sear and Disconnecter. Turn Magazine Release lock  $\frac{1}{4}$  CCW and remove. Slide Trigger to rear.

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**FRAME ASSEMBLY** Insert Trigger. Insert Magazine Release and turn Lock  $\frac{1}{4}$  CW. Place Disconnecter, then Sear, and insert Sear Pin. Place Hammer, strut up, and insert Hammer Pin. Place Sear Spring and slide MSH  $\frac{1}{2}$  way. Fold Hammer Strut down. Insert Plunger. Cock hammer. Holding Grip Safety in position, install Thumb Safety. Decock while sliding MSH up, capturing strut and Grip Safety tab. Holding MSH under tension, insert MSH Pin from LEFT. Install Grips.

**HAMMER FOLLOW TEST (AFTER TRIGGER WORK ONLY!):** With no mag, lock slide to rear. Point gun at 45°, grip safety / trigger depressed. Drop slide using Slide Stop. **PASS** if hammer remains at full cock. **FAIL** otherwise.